

5/13

DART AEROSPACE LTD	Work Order:	22517
Description: Washer	Part Number:	D2813
Dwg: D2813 rev.A	Qty:	8880

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	HA	05.02.23	80
2	METAL	Material: White Teflon 0.063 thick MS Delrin R1.250	me	05/03/30	88
3	METAL	Make as per Dwg D2813	Be/me	05/03/30	88
4	METAL	Deburr	SB	05/04/19	88
5	QC	Inspect Level 5	2	05.04.20	88
6	STORES	Identify and stock	CL	05/04/20	88
7	EXPEDITING	Close W/O Cost / part: 1.74	HA	05.04.22	88

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
B	00.11.16	Changed material	EC	

RELEASED
00.11.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

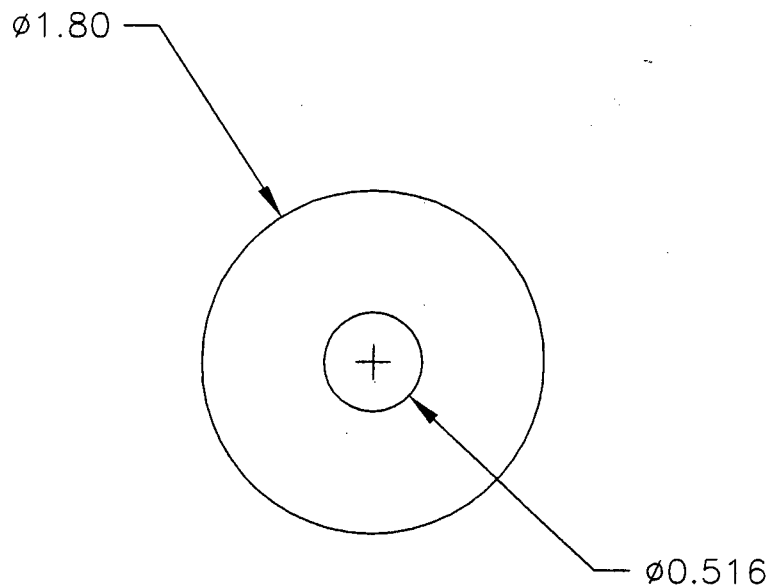
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>#</i>	DRAWN BY <i>#</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>#</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER	SCALE 1:1
A	00.11.03	NEW ISSUE	

RELEASED
00.11.13 *#*



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ORDER
NO. 22517

MATERIAL: DELTRIN OR TEFLON OR UHMW 0.063 THICK
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
THIS PART CAN BE MADE FROM D2551

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 22, 2005
03:39 pm

Work Order No : 0022517
Project Name : D2813
Project For : WK513
Work Order Type : Main
Main WO Number :
House Part Number : D2813
Description : Washer
Manufactured : Yes
Amount Req'd : 80
Amount Done : 0
Start Date : 02-22-05
Est Finish Date : 03-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00